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(56) Documents cited

GB 1359993

GB 1009057

(58) Field of search

B3E

B3M

(71) Applicant

Sections & Profiles (H &
E) Limited

Downing Street

Smethwick

Warley

West Midlands

(72) Inventor

Stephen Thomas

Moseley

(74) Agents

Forrester Ketley & Co
Rutland House

148 Edmund Street
Birmingham B3 2LD

(54) Method of forming projections on sheet metal

(57) Projections 19 are formed on sheet metal by rolling between two rolls having respective peripheral formations, each of which includes, as viewed along the axes of the rolls, two involute curves 14, 15.

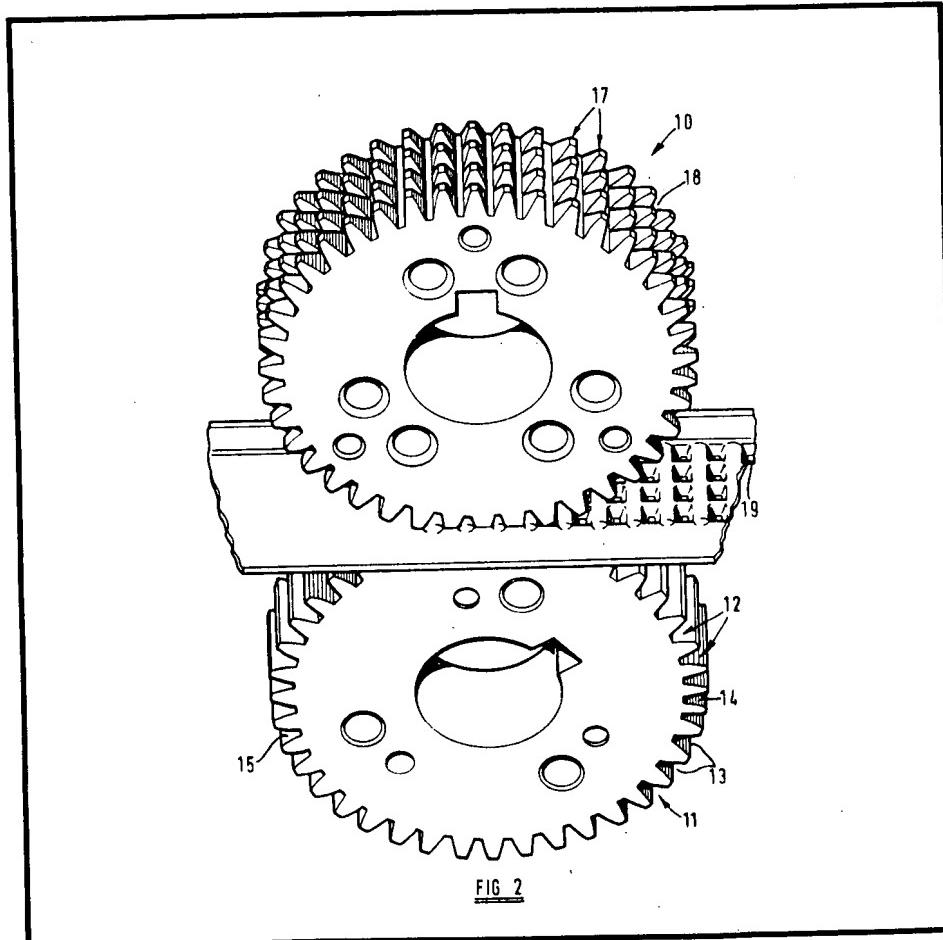


FIG. 2

GB 2063735 A